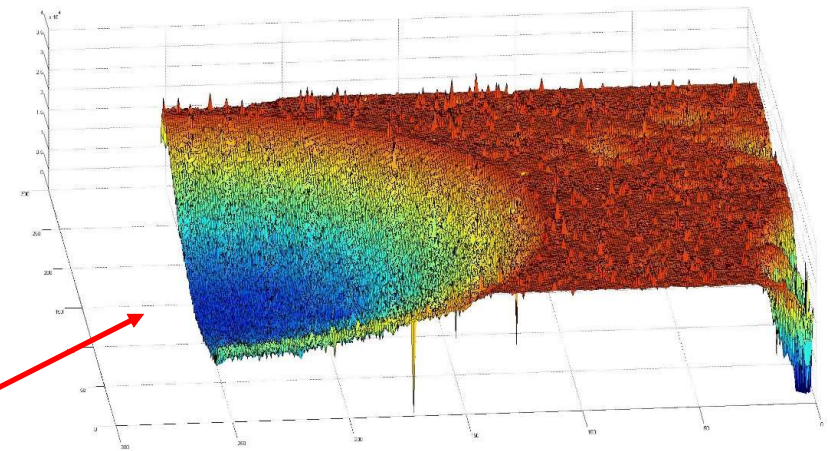
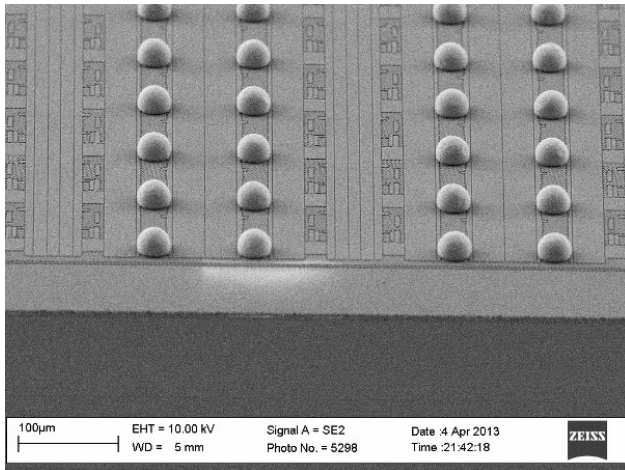




# Detector research at Ruđer Bošković Institute (RBI) - Status report October 2018

<http://Inr.irb.hr/PaRaDeSEC/>

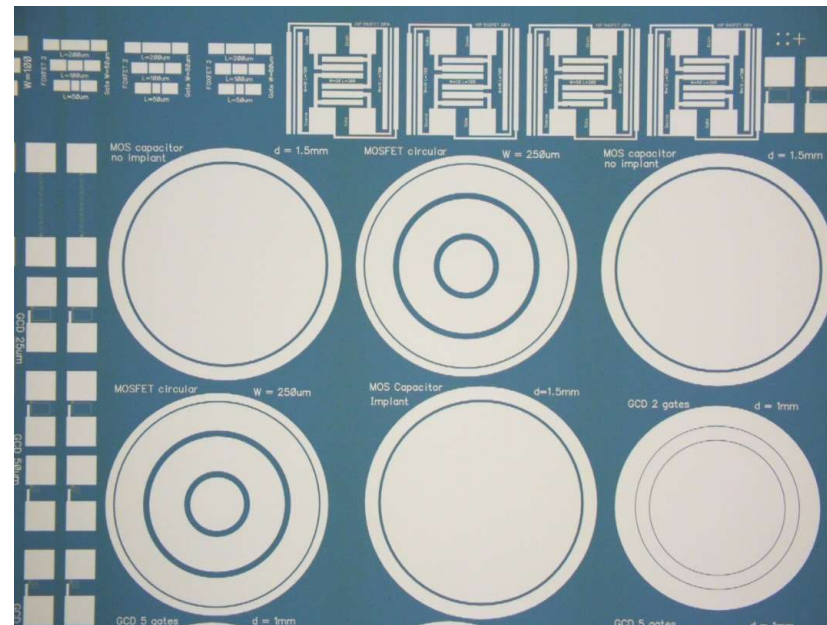
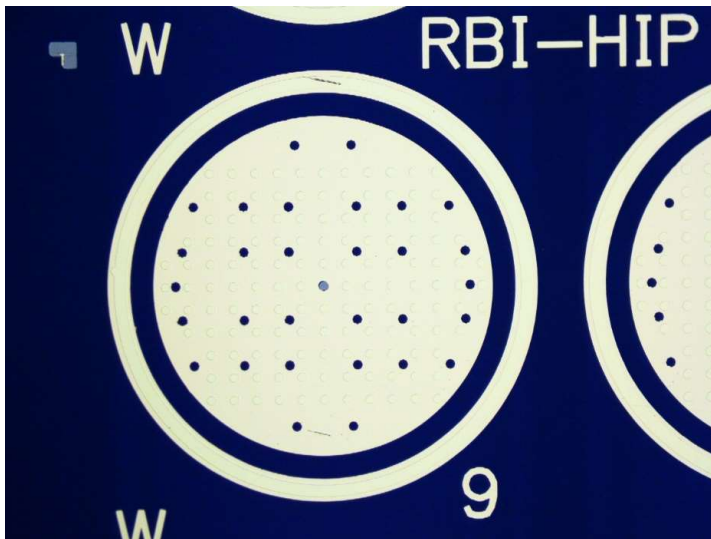
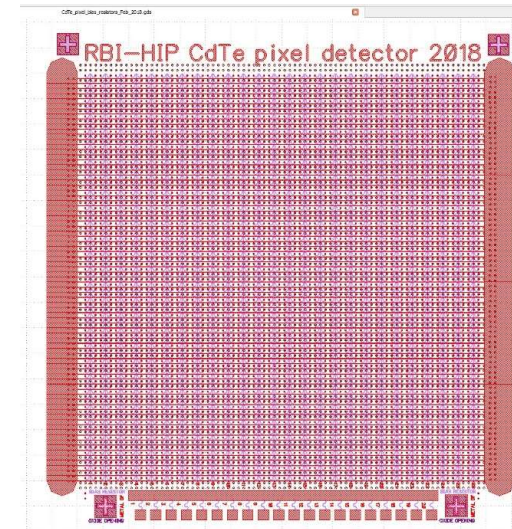


Spatially resolved Charge Collection Efficiency (CCE) of a CdTe X-ray detector. The signal is excited by 2 MeV proton beam



## Outline

- Who we are ?
- Our facilities and key technologies
- Direct conversion X-ray CdTe detectors
- Silicon Drift Detectors (SDD)
- Silicon detectors with scintillator conversion materials



Experimental CdTe X-ray detector. Small circular openings allow laser light to penetrate for Transient Current Technique (TCT) measurements.

Layout of a CdTe pixel detector. The pixel matrix is  $52 \times 80 = 4160$  pixels in double column. Area  $1 \text{ cm}^2$ . Layout is compatible for Flip-Chip bonding with PSI46dig Read-Out Chip (ROC) used within CMS experiment at Large Hadron Collider (LHC).

Radiation MOSFET (RADFET), MOS capacitors and Gate Controlled Diode (GCD) test structures on silicon chip



## Who we are ?

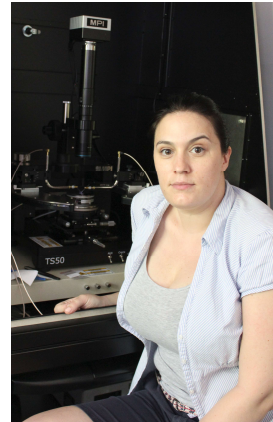
**PaRaDeSeC = Particle and Radiation Detectors and Electronics in Croatia**

The Team:

Dr. Jaakko Härkönen



Dr. Valery Chmill



Dr. Andrey Starodumov

Dr. Aneliya Karadzhinova-Ferrer

Dr. Matti Kalliokoski

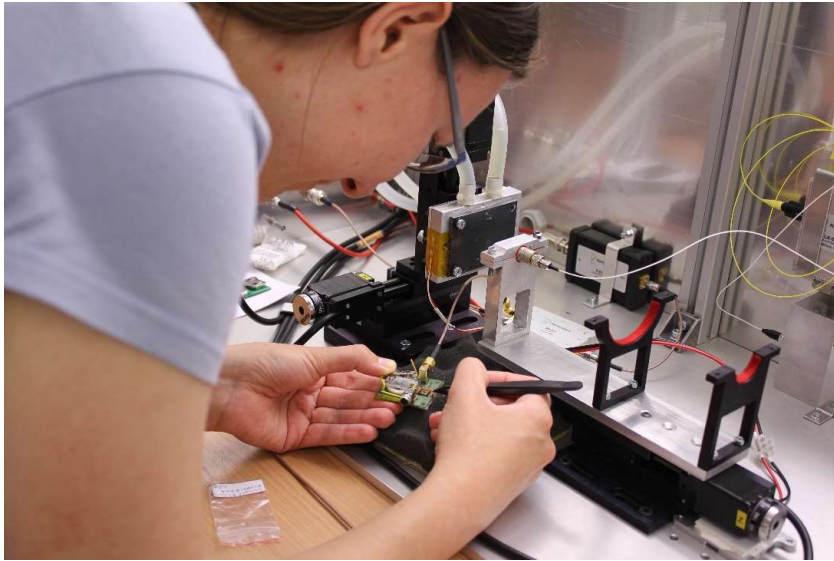
Ms. Ana Petric (M.Sc student)

contact: name + @irb.hr



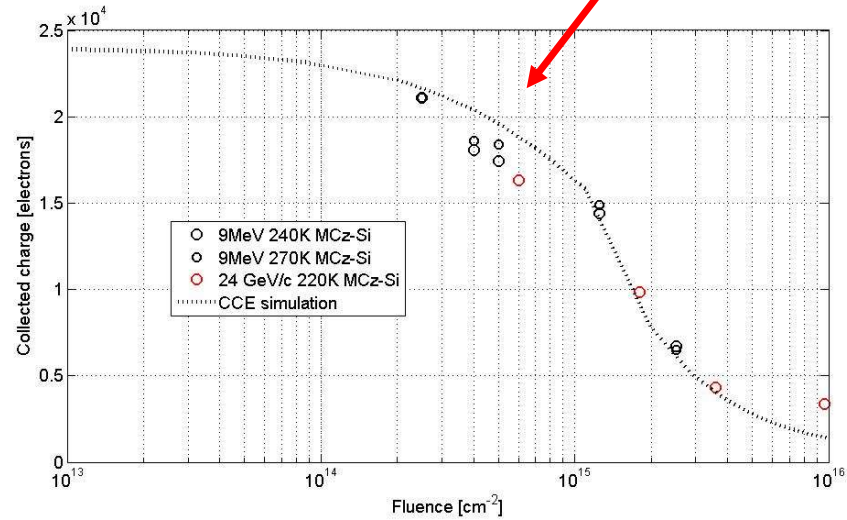
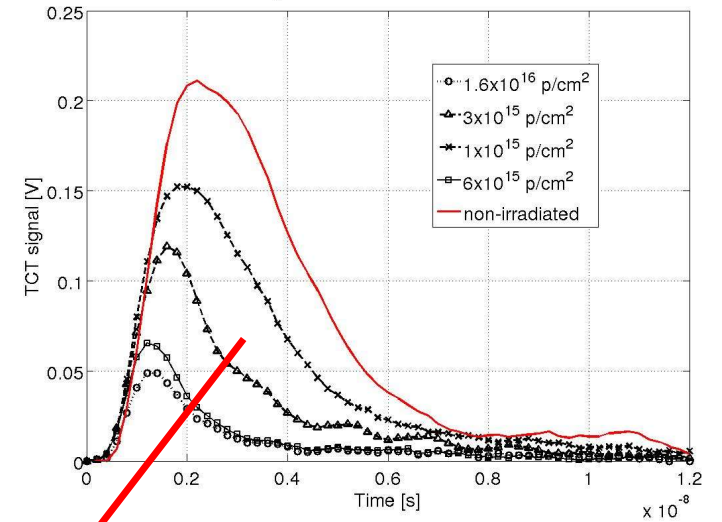


# Part I -Facilities and key technologies



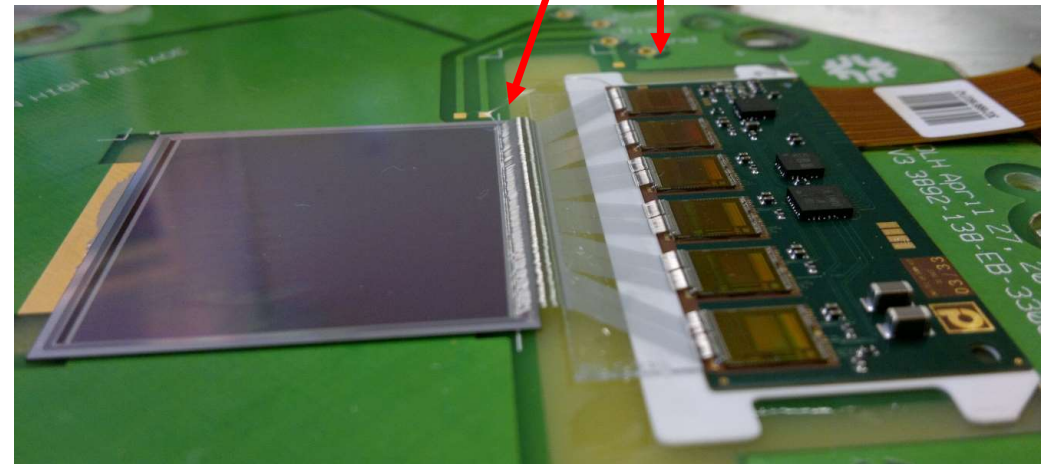
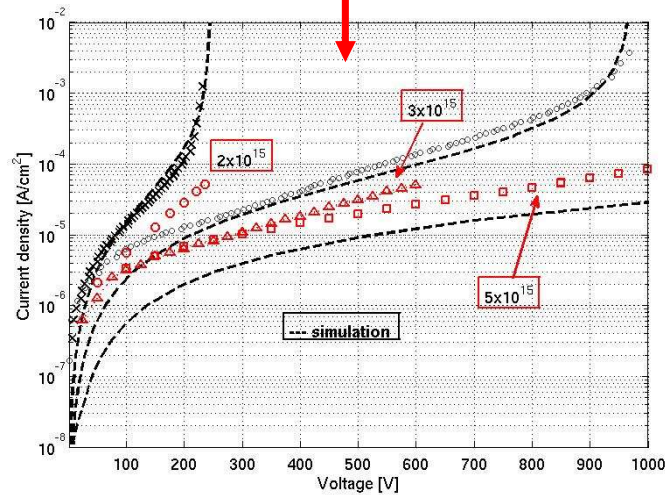
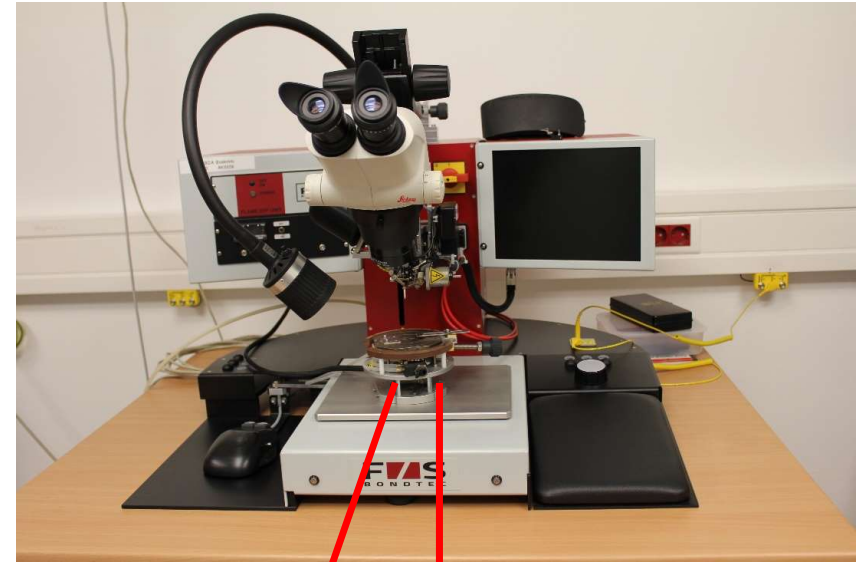
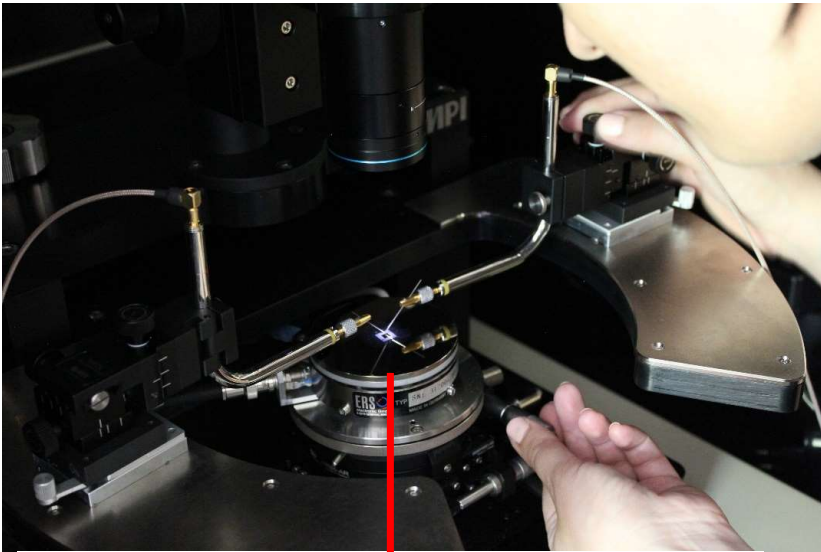
Transient Current Technique (TCT) setup

IR signals 220K / 500V reverse bias



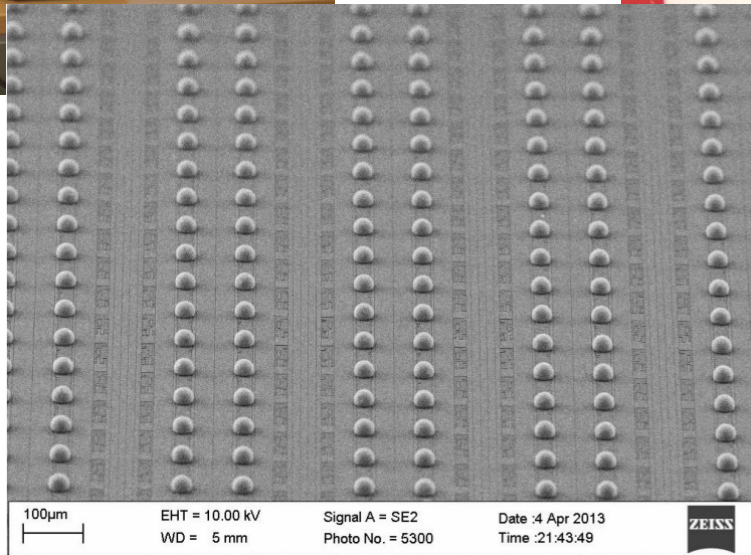
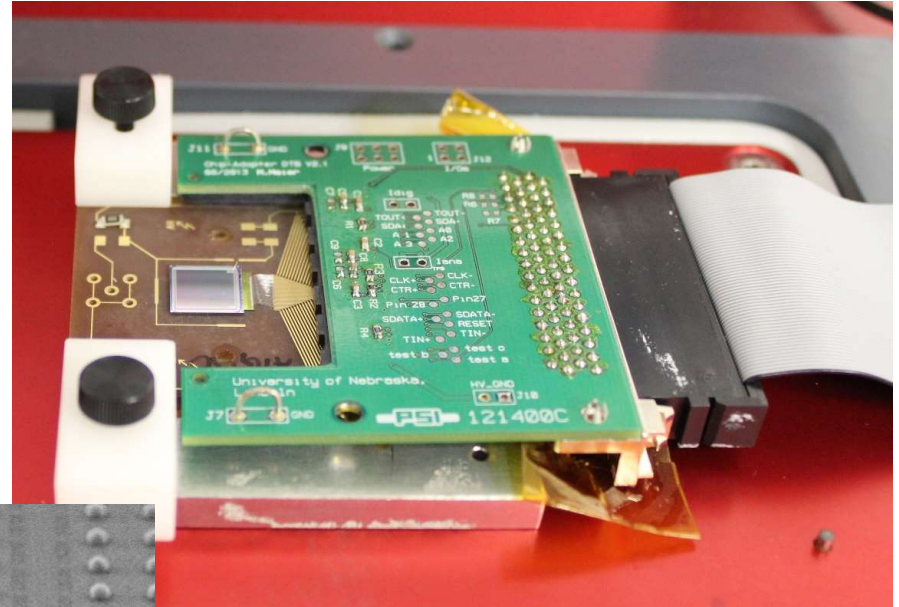
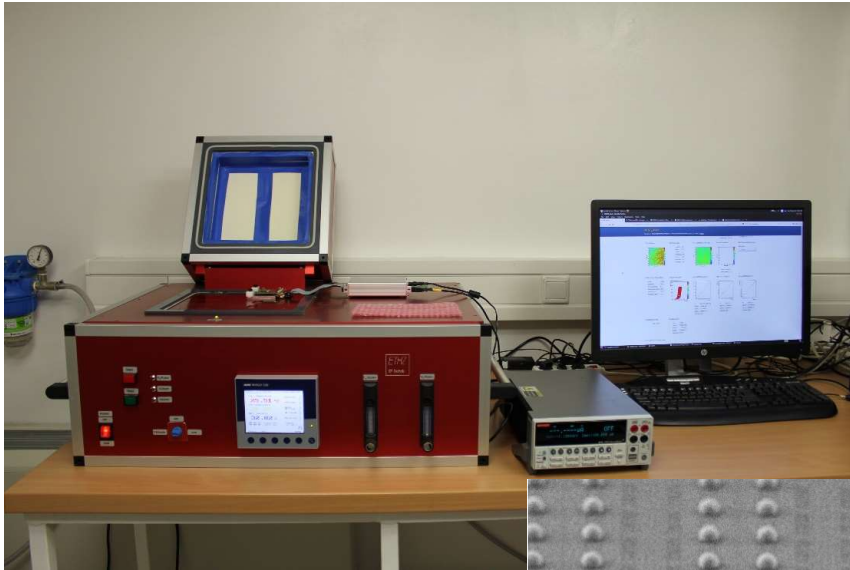


# Probe station / Wire bonder





# Test platform for pixel detectors



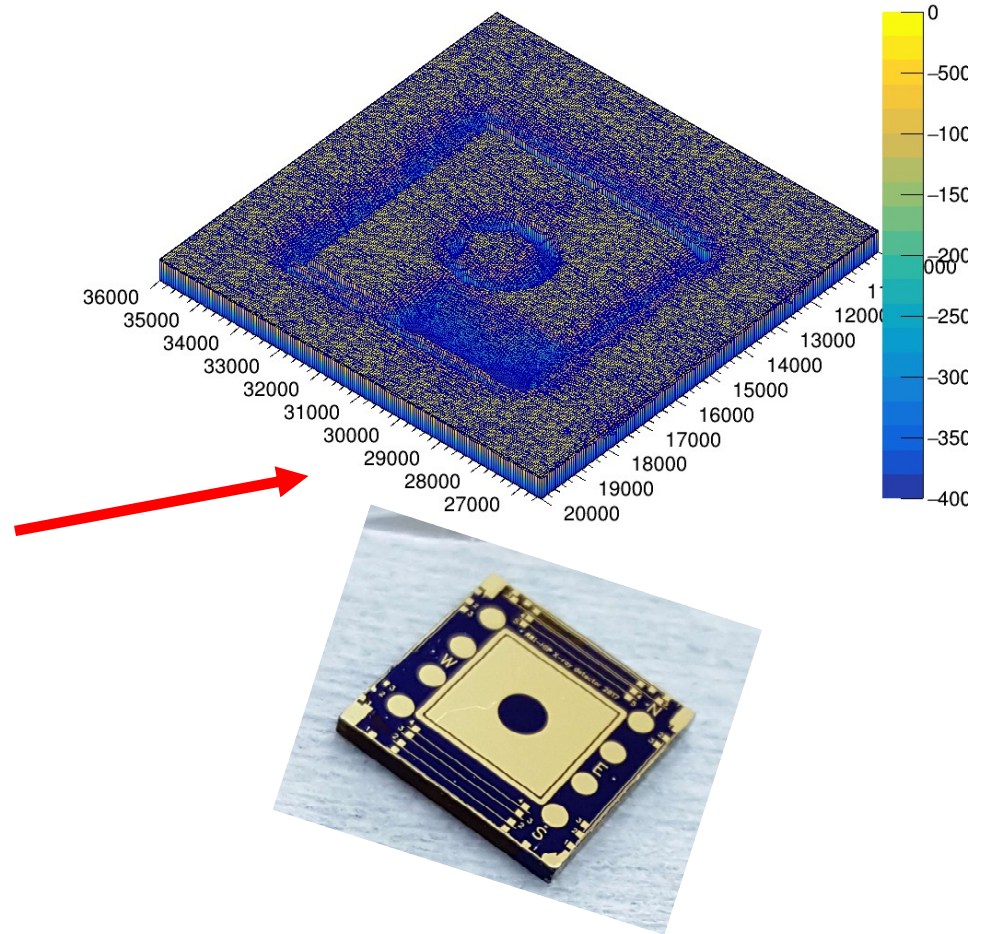
Silicon pixel particle detector  
 $52 \times 80 = 4160$  pixels in double  
column (PSI46dig ROC) used in CMS  
experiment at LHC of CERN



# Scanning microfocused ion beam at RBI Accelerator lab



2d his (Z[0]=9000.000977 U1[0]=-150.000000 U2[0]=0.000000)





## Research strategy

Medical  
Application  
Nuclear Safety  
Satellite missions  
Astrophysics

Development of next  
generation CMOS ASIC  
read-out electronics

Particle tracking  
detectors  
Next generation pixel  
detectors  
Radiation Hardness  
Fundamental research

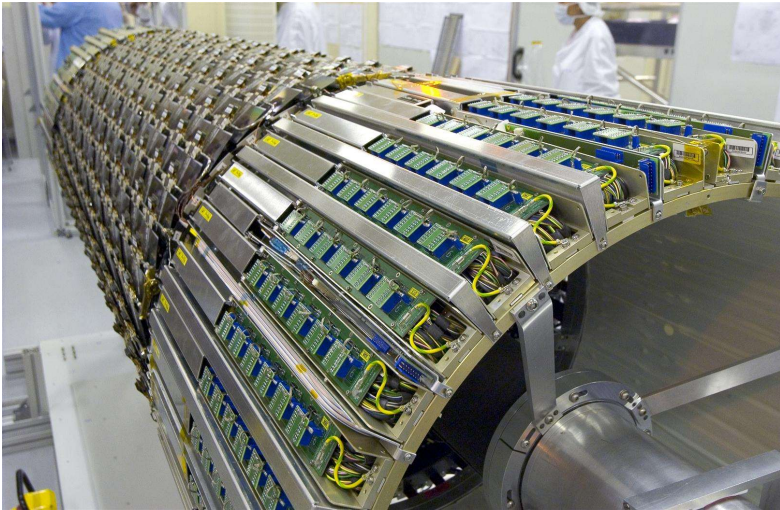
Reserch training  
Outreach & dissemination  
Cooperation with industrial  
partners



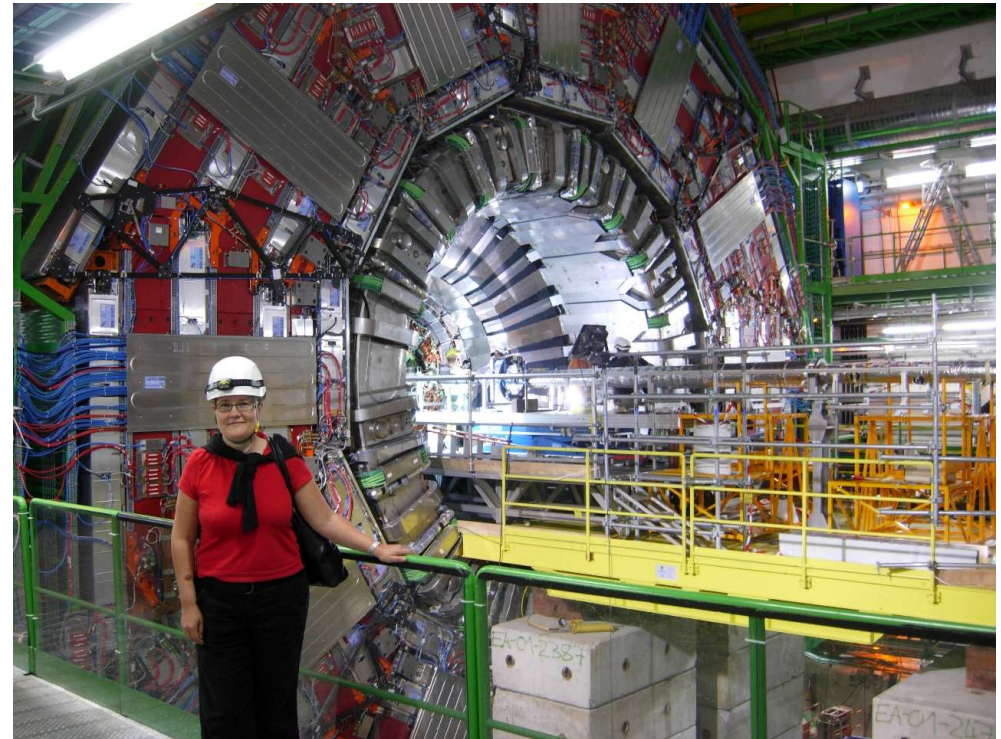
## Part II – Detectors for particle physics experiments

### General requirements

- Radiation hardness
- Relatively low costs
- Feasibility in large scale / industrial production
- Robustness



Pixel detector particle tracker detector of CMS (Compact Muon Solenoid) experiment at the CERN LHC accelerator.

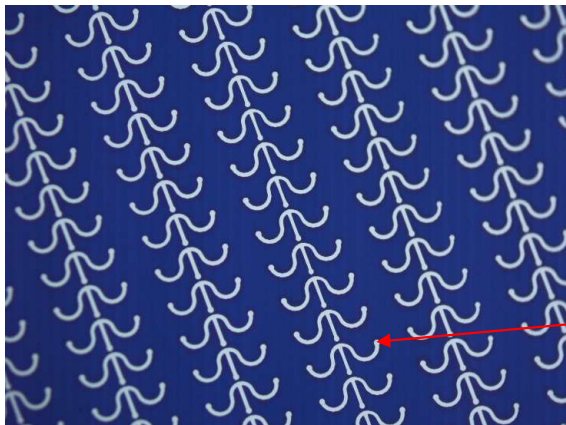
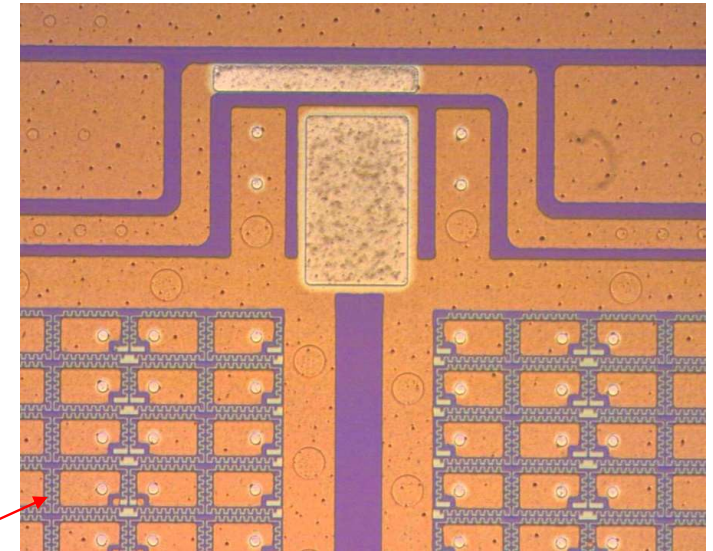


CMS detector ~100m underground in LHC Point 5 in Cessy, France.



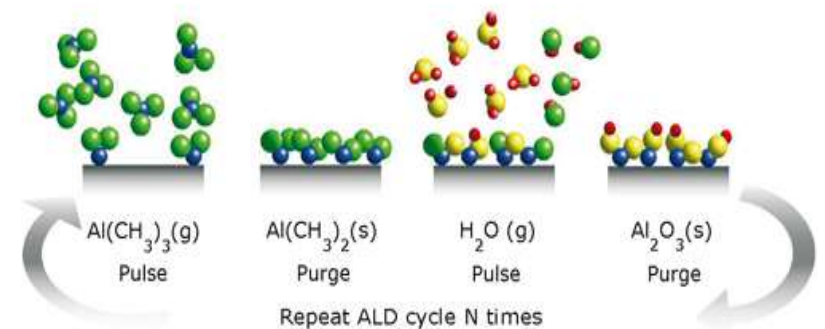
## Future key technology for radiation detectors - Atomic Layer Deposition (ALD)

- The ALD method is based on the successive, separated and self-terminating gas–solid reactions
- Thin films are grown monolayer by monolayer
- Very high capacitance and resistance densities are achievable
- ALD provides many potentially interesting material systems.
- With ALD one can tailor amount and type of oxide charge
- ALD is pinhole free deposition
- ALD is low temperature process, typically 100-300° C
- CdTe was coated by aluminum oxide ( $\text{Al}_2\text{O}_3$ ) deposited at 150° C
- ALD results in conformal thin films, i.e CdTe chip edges became also passivated by  $\text{Al}_2\text{O}_3$



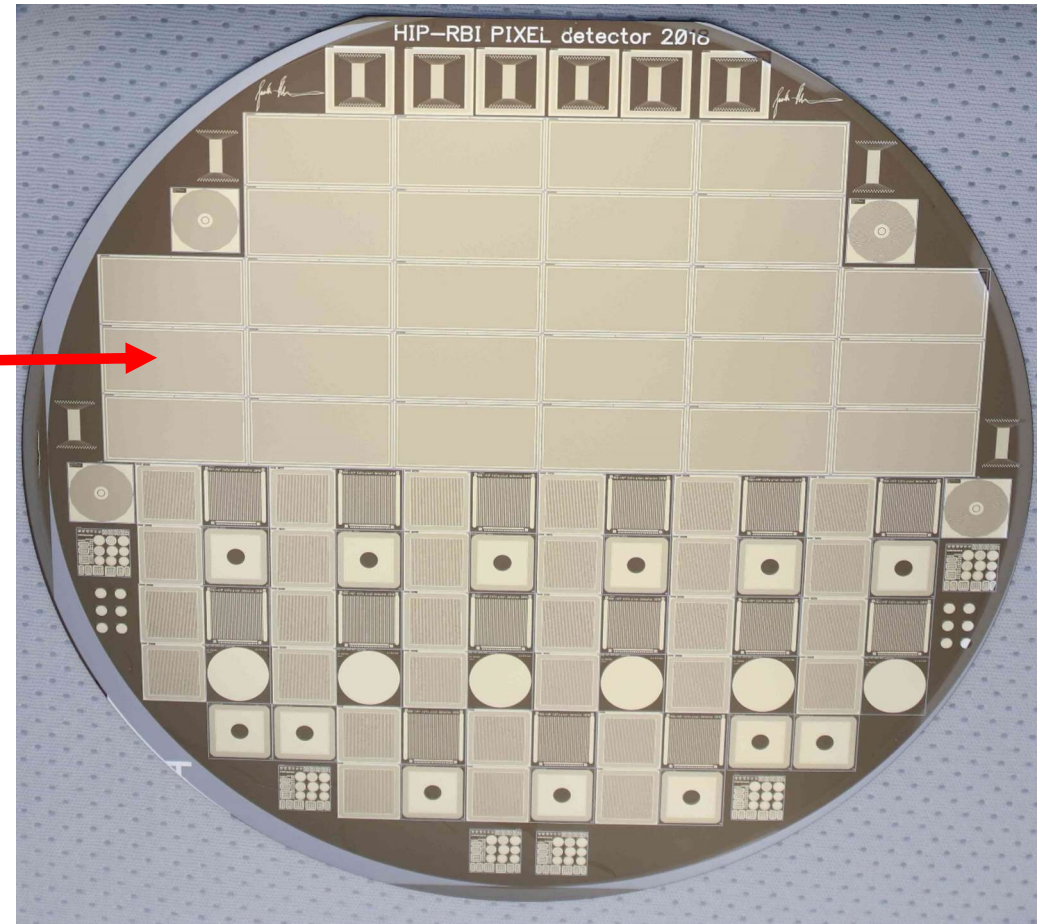
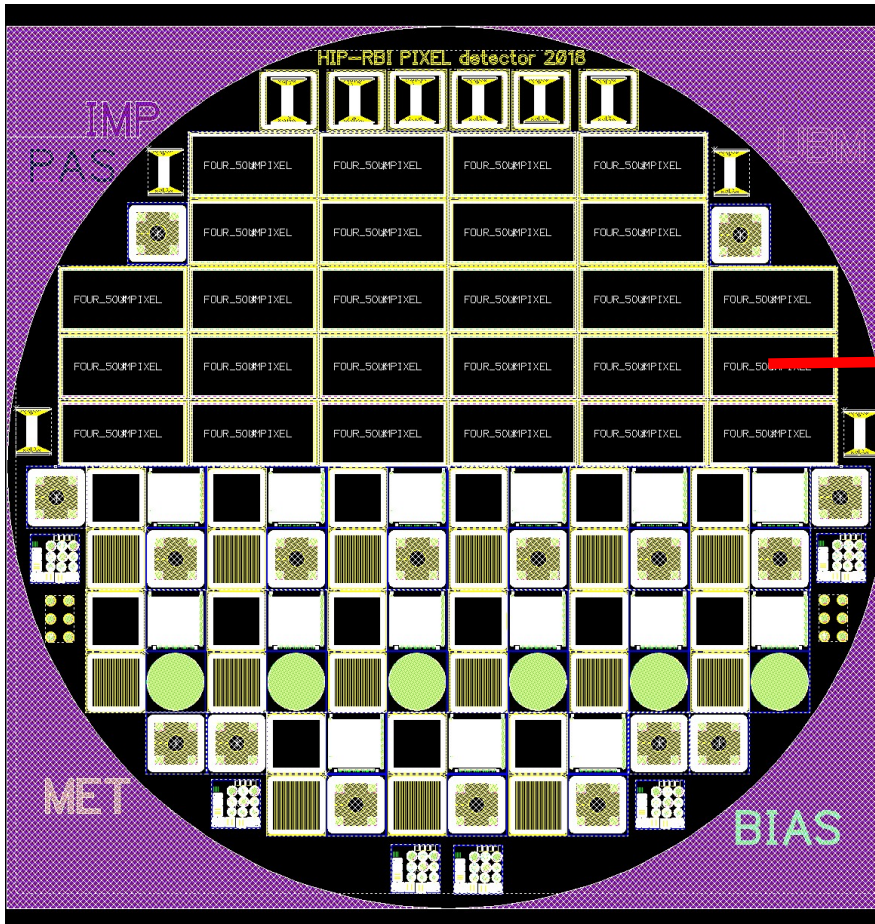
Silicon pixel detector coated with ALD grown  $\text{Al}_2\text{O}_3$  and with integrated bias resistors. Bias resistors connect resistively pixels with each other and allow Quality Assurance IV probing prior expensive Flip-Chip bonding. That crucial especially with difficult in inhomogenous materials such as  $1\text{cm}^2$  CdTe chips.

$\text{Al}_2\text{O}_3$  coated Si test chip with bias resistors.





# Particle detectors made jointly by HIP and Micronova Nanofabrication Center

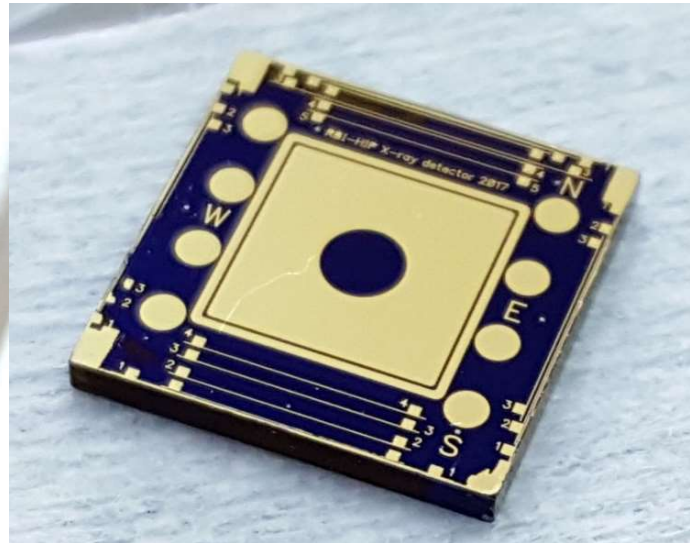




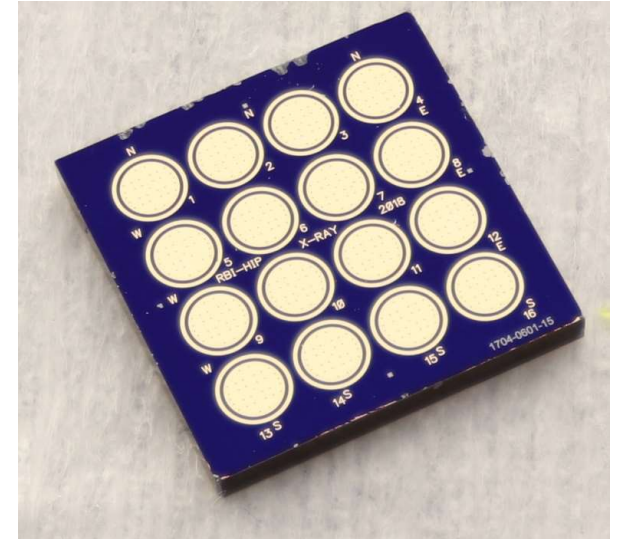
## Part III -Direct X-ray conversion CdTe detectors



CdTe X-ray pixel detector  
 $52 \times 80 = 4160$  pixels in double  
column (PSI46dig ROC)



CdTe X-ray pad detector for nuclear safety applications



CdTe X-ray  $4 \times 4$  pixel detector. Possible use e.g  
for CERN antihydrogen experiments

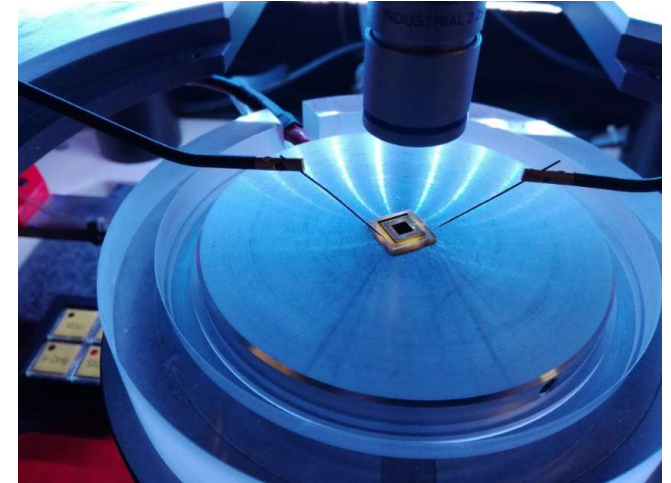
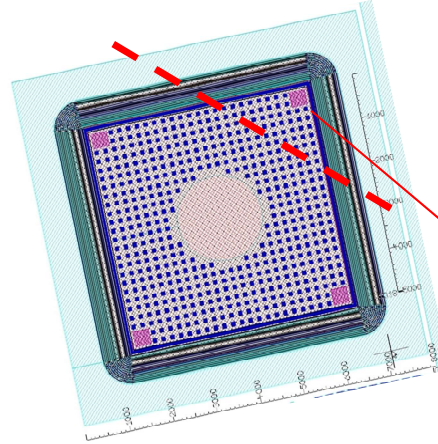


# Methods for photon detectors characterization



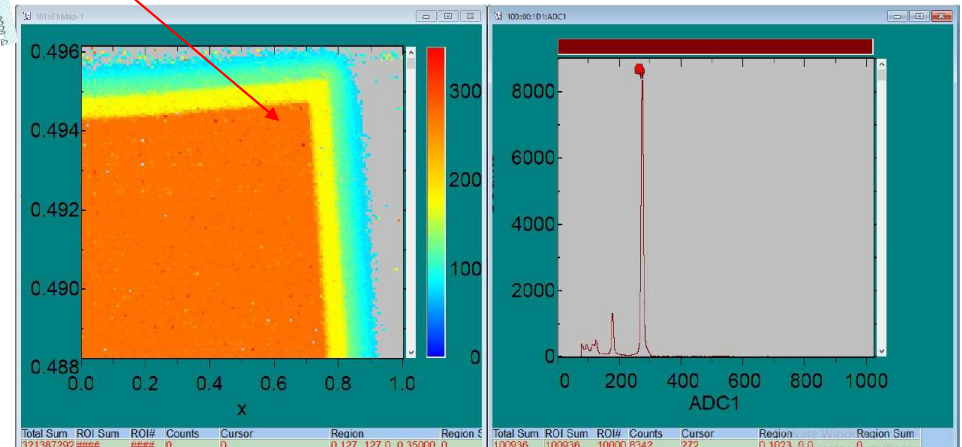
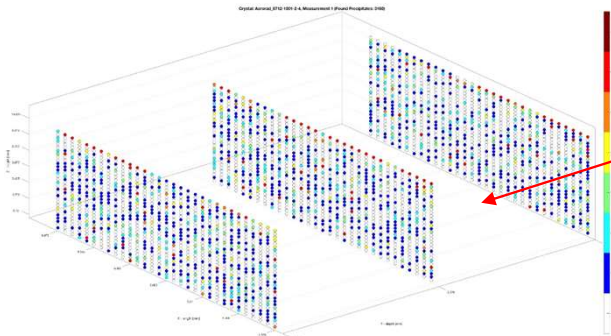
Transient Current Technique (TCT) set up. Detector signal is excited by picosecond pulsed laser and response waveform recorded by oscilloscope

$\mu\text{m}$  focused scanning proton beam in Zagreb. Proton beam scans a detector with electrical contacts. Four color chart reveals spatially resolved relative CCE

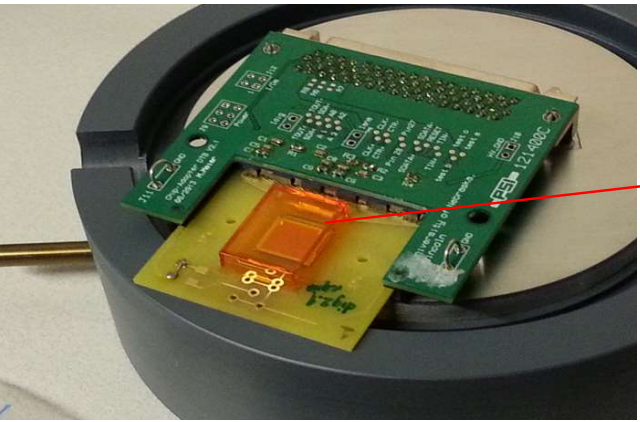


CdTe X-ray detector at probe station in Helsinki

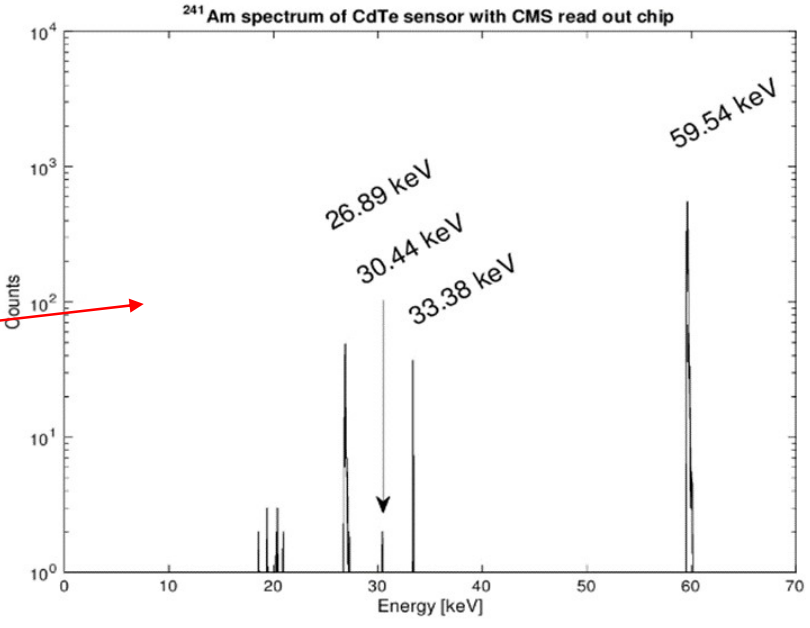
3D FTIR infrared spectroscopy in Helsinki. This is used to QA characterization of CdTe crystals. IR absorption reveals extended crystallographic defects in CdTe



# Selected results CdTe detectors

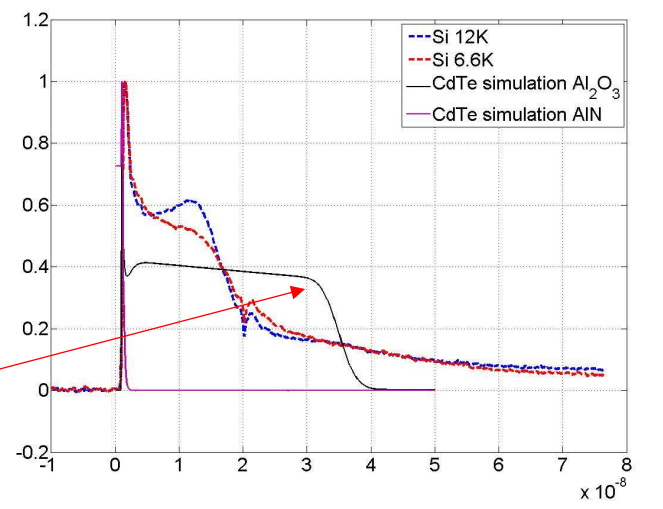
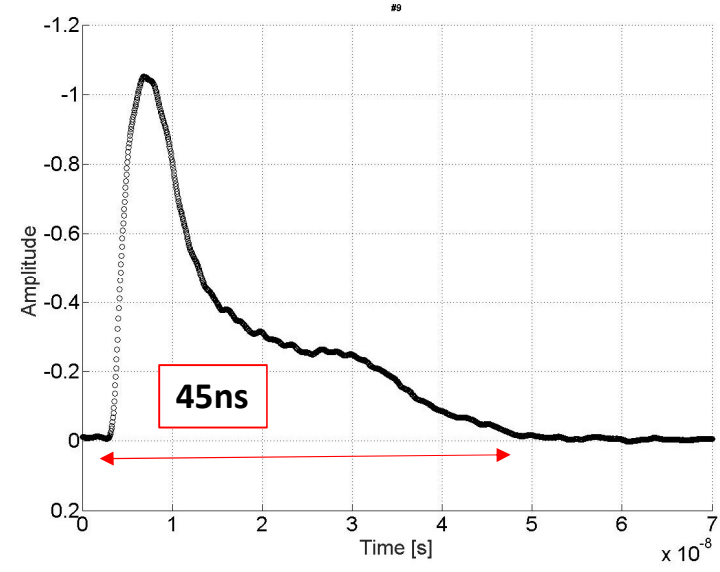


CdTe X-ray pixel detector  
 52 × 80 = 4160 pixels in double column (PSI46dig ROC)



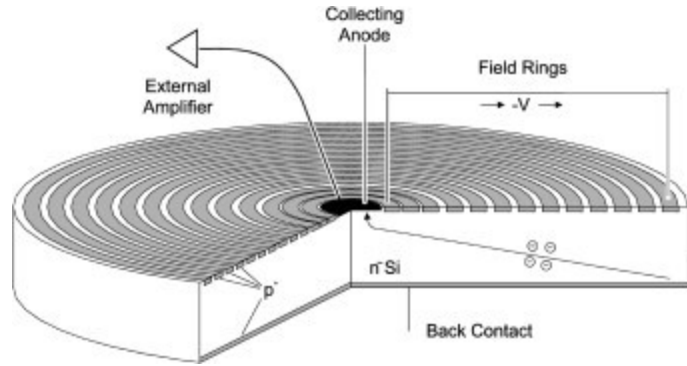
CdTe X-ray pixel detector spectrum with <sup>241</sup>Am source

TCT transient of a CdTe X-ray pad detector. The detector is 1000μm thick and results on electron current transient with ≈45ns duration. Experimental data is reproducible with TCAD simulations



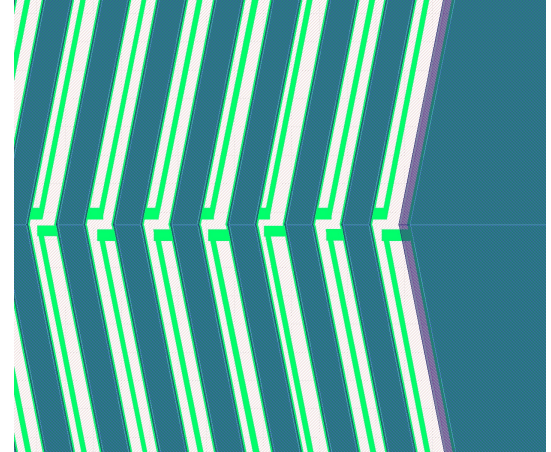
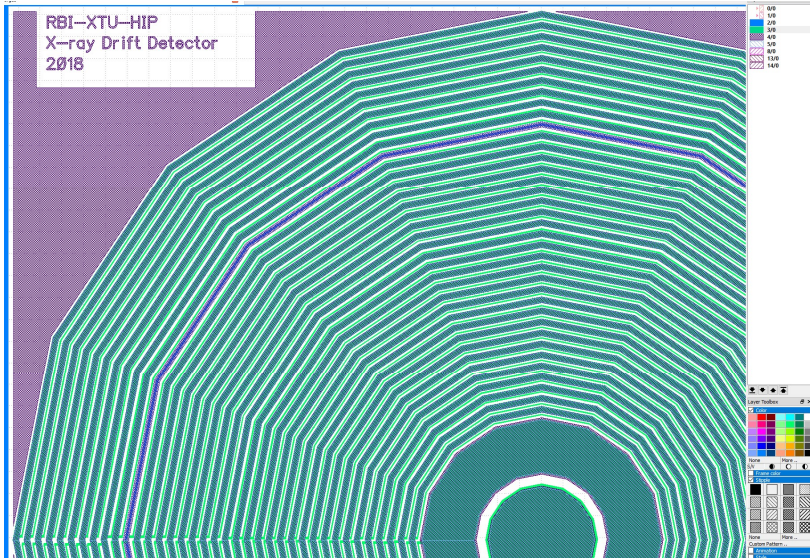
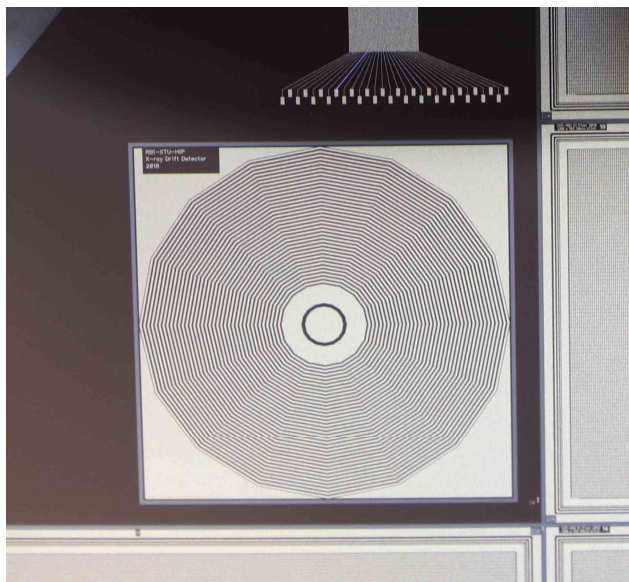
# Silicon drift detectors (SDD)

- SDD is based on field rings and collecting anode in center
- Potential drop over field rings  $\sim 500V$
- Current signal from anode is proportional to energy of X-rays
- Field rings are lightly p+ doped (=additional implantation)
- SDDs are used e.g. to detect soft X-rays during satellite missions.



Picture from "Silicon drift detectors for high count rate X-ray spectroscopy at room temperature", by P. Lehner et al., NIMA 458 2001.

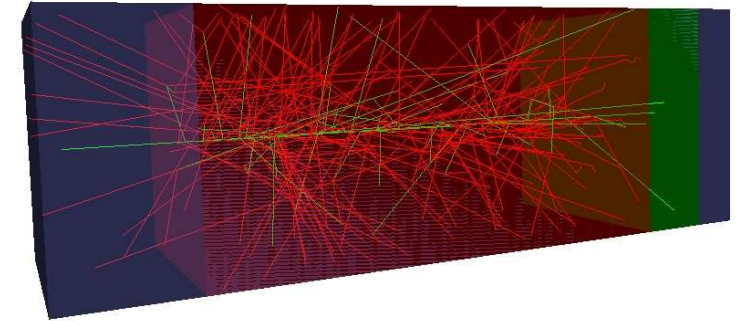
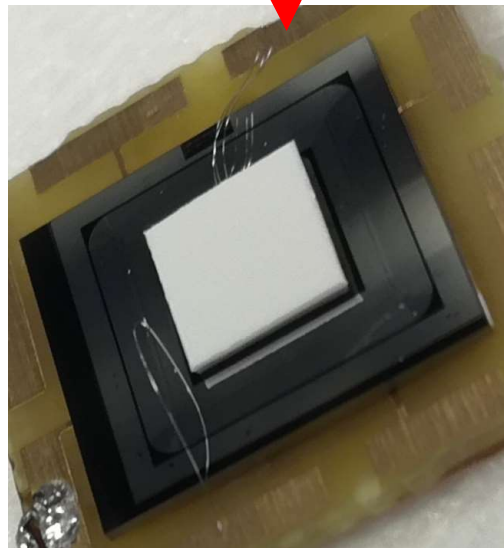
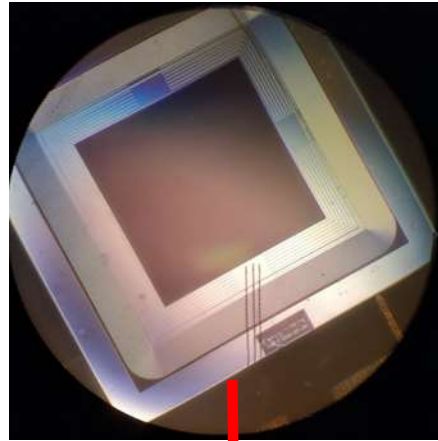
- With ALD it is possible to realize very high resistance density thin films
- RBI-HIP-XTU joint project is produce SDD where  $\sim 500V$  potential drop takes place over resistors that are placed between n+ heavily doped implants (GREEN color)
- If resistance is sufficiently high, only very small current is needed results in  $V_{drop} \approx 500V$
- That's important for space missions.



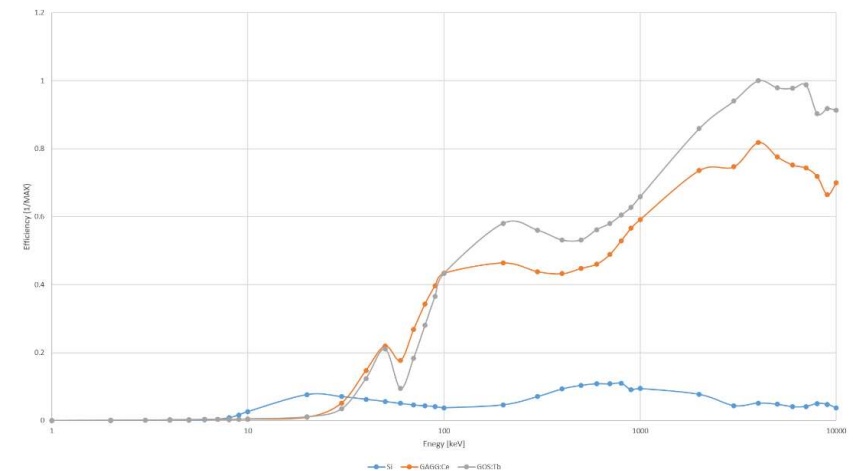


## Silicon detectors with scintillator (SiS)

- Terbium doped Gadolinium oxysulfide (Tb:GOS) scintillator attached with HIP Si detector
- Tb:GOS provided by Specom Oy, Finland
- Light elements such as nitrogen or oxygen emit  $\sim 10$  MeV gammas when illuminated by neutron source



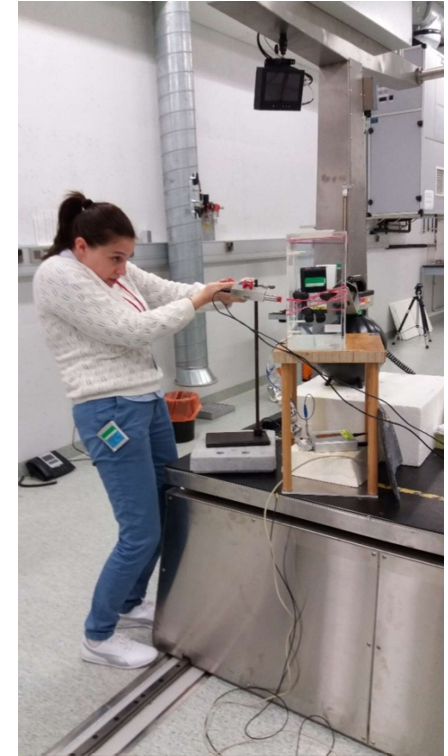
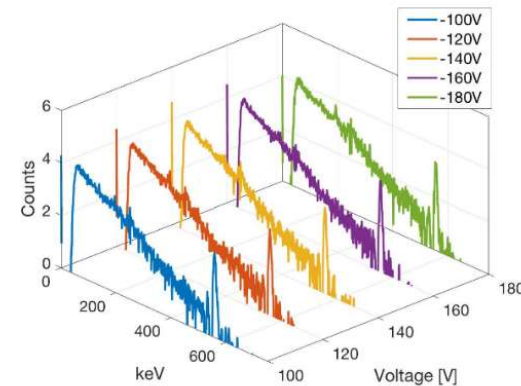
GEANT4 simulation illustration of Tb:GOS response for 140 keV photons. The simulation was done for 2mm thick Tb:GOS. **Efficiency is peaking at about 10 MeV photons.** Response can be tuned for lower energies by thinner scintillator





## Summary

- RBI PaRaDeSeC team has on-going common activity to develop new and innovative photon detectors.
- Our main research lines are Si particle detectors, CdTe direct X-ray conversion detectors, SDD and SiS technologies.
- Applications of these detectors are e.g. fundamental physics research, astrophysics, medical imaging and nuclear safety / decommissioning.
- Detectors are processed at Micronova nanofabrication center in Finland ([www.micronova.fi](http://www.micronova.fi))
- Atomic Layer Deposition (ALD) technology has many properties, which make it very attractive process method for radiation detectors.
- We do close collaboration with companies and research groups in Europe, United States and Asia.



Aneliya Karadzhinova-Ferrer  
measuring X-ray detector